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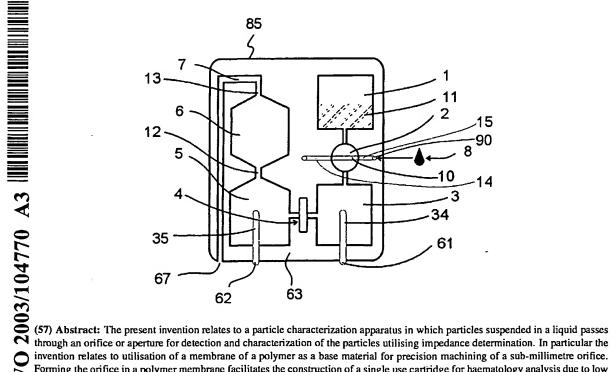
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invention relates to utilisation of a membrane of a polymer as a base material for precision machining of a sub-millimetre orifice. Forming the orifice in a polymer membrane facilitates the construction of a single use cartridge for haematology analysis due to low material and production costs.



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		PC1/DK	03/00384 	
A CLASSIF	FICATION OF SUBJECT MATTER G01N15/00			
According to	International Patent Classification (IPC) or to both national classif	ication and IPC		
	SEARCHED cumentation searched (classification system followed by classification sys	ution symbols)		
IPC 7	GOIN			
Documentati	ion searched other than minimum documentation to the extent that	such documents are included in the fields	searched	
Electronic da	ata base consulted during the international search (name of data b	ase and, where practical, search terms us	ed) .	
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Special cat	egories of cited documents :	"T" later document published after the i	nternational filing date	
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	actual completion of the international search	Date of mailing of the international		
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Name and m	nailing address of the ISA European Patent Office, P.B. 5818 Patentlaan 2	Authorized officer		
	NL - 2280 HV Fijswijk Tel. (+31-70) 340-2040, Tx. 31 651 epo nl, Fax: (+31-70) 340-3016	ANNA LUNDQVIST/JAA		



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